nichtrostende Stähle 2

Typ / Kurzzeichen		Drähte und Stäbe															
		1.4316	1.4316	1.4551	1.4551	1.4430	1.4430	1.4576	1.4576	1.4519	1.4519	1.4370	1.4370		2.4806	2.4806	2.4831	2.4831
		G 19 9 L Si	W 19 9 L Si	G 19 9 Nb Si	W 19 9 Nb Si	G 19 12 3 L Si	W 19 12 3 L Si	G 19 12 3 Nb Si	W 19 12 3 Nb Si	G 20 25 5 Cu L	W 20 25 5 Cu L	G 18 8 Mn	W 18 8 Mn		SG-NiCr 20 Nb	SG-NiCr 20 Nb	SG-NiCr 21 Mo 9 Nb	SG-NiCr 21 Mo 9 Nb
Schweißzusatz / Grundwerkstoff		CARBO S-4316 Si	CARBO T-4316	CARBO S-4551Si	CARBO T-4551	CARBO S-4430 Si	CARBO T-4430	CARBO S-4576 Si	CARBO T-4576	CARBO S-4519	CARBO T-4519	CARBO S-4370 Si	CARBO T-4370		CARBO S-2.4806	CARBO T-2.4806	CARBO S-2.4831	CARBO T-2.4831
1.4435	X2CrNiMo18-14-3					●	●	●	●	●	●							
1.4436	X3CrNiMo17-13-3					●	●	●	●	●	●							
1.4437	GX6CrNiMo18-12					●	●	●	●	●	●							
1.4438	X2CrNiMo18-15-4					●	●			●	●						■	■
1.4439	GX3CrNiMoN17-13-5					●	●			●	●						■	■
1.4446	GX2CrNiMoN17-13-4					●	●			●	●						■	■
1.4448	GX6CrNiMo17-13					●	●			●	●						■	■
1.4505	X4NiCrMoCuB20-18-2									●	●						●	●
1.4510	X3CrTi17	■	■	■	■	■	■	■	■			■	■					
1.4511	X3CrNb17	■	■	■	■	■	■	■	■			■	■					
1.4512	X2CrTi12	■	■	■	■	■	■	■	■			■	■					
1.4513	X2CrMoTi17-1	■	■	■	■	■	■	■	■			■	■				■	■
1.4518	GX1NiCrMoCuN25-20-6																■	■
1.4520	X2CrTi17	■	■	■	■	■	■	■	■			■	■					
1.4521	X2CrMoTi18-2					■	■	■	■									
1.4529	X1NiCrMoCuN25-20-7																●	●
1.4531	GX2NiCrMoCuN20-18																●	●
1.4536	GX2NiCrMoCuN25-20																●	●
1.4537	X1CrNiMoCuN25-25-5																●	●
1.4538	X 2 NiCrMoCuN 20 18									●	●						●	●
1.4539	X1NiCrMoCu25-20-5									●	●						●	●
1.4541	X6CrNiTi18-10	●	●	●	●	■	■	■	■									
1.4547	X1CrNiMoCuN20-18-7																●	●
1.4550	X6CrNiNb18-10	●	●	●	●	■	■	■	■									
1.4552	GX5CrNiNb19-11	●	●	●	●	■	■	■	■									
1.4557	GX2CrNiMoCuN20-18-6																●	●
1.4561	X1CrNiMoTi18-13-2					●	●	●	●									
1.4563	X1NiCrMoCu31-27-4																●	●
1.4571	X6CrNiMoTi17-12-2					●	●	●	●									
1.4573	X 10 CrNiMoTi 18 12					●	●	●	●									
1.4579	X6CrNiMoTi17-12-2					●	●	●	●									
1.4580	X6CrNiMoNb17-12-2					●	●	●	●									
1.4581	GX5CrNiMoNb19-11-2					●	●	●	●									
1.4583	(G)X10CrNiMoNb18-12					●	●	●	●									
1.4585	GX7CrNiMoCuNb18-18																●	●
1.4948	X6CrNi18-11	●	●	●	●													
1.4961	X8CrNiNb16-13														●	●	●	●
1.4981	X8CrNiMoNb16-16														●	●	●	●
1.4988	X8CrNiMoVNb16-13														●	●	●	●

● = geeigneter Schweißzusatz (artgleich/artänlich oder höher legiert)

■ = geeigneter Schweißzusatz, Festigkeit und Korrosionsbeständigkeit beachten