

ferritisch-austenitische Stähle												
Typ / Kurzzeichen	Stabelektroden						Drähte und Stäbe					
	E 22 9 3 N L R 12	E 22 9 3 N L R 12	E 22 9 3 N L R 12	E 22 9 3 N L R 12	E 22 9 3 N L R 12	E 22 9 3 N L R 12	1.4462	1.4462	1.4462	1.4462	1.4462	1.4462
Schweißzusatz	E 22 9 3 N L R 12	E 25 9 3 Cu L R 12					G 22 9 3 L	W 22 9 3 L				
Grundwerkstoff	CARBO 4462 AC	CARBO 4462 Cu AC					CARBO S-4462	CARBO T-4462				
1.4347	GX8CrNiN26-7	●	●				●	●				
1.4362	X2CrNiN23-4	●	●				●	●				
1.4410	X2CrNiMoN25-7-4		●									
1.4417	X2 CrNiMoSi 19 5	●					●	●				
1.4426	GX10CrNiMoN15-4-2	●					●	●				
1.4460	X3CrNiMoN27-5-2	●	●				●	●				
1.4462	X2CrNiMoN22-5-3	●	●				●	●				
1.4463	GX6CrNiMo24-8-2	●	●				●	●				
1.4464	GX40CrNiMo27-5	○	○				○	○				
1.4467	X2CrMnNiMoN26-5-4		●									
1.4468	GX3CrNiMoN26-6-3		●									
1.4469	GX2CrNiMoN26-7-4		●									
1.4470	GX2CrNiMoN22-5-3	●	●				●	●				
1.4471	GX3CrNiMoWCuN27-6-3-1		●									
1.4501	X2CrNiMoCuWN25-7-4		●									
1.4507	X2CrNiMoCuN25-6-3		●									
1.4508	GX2CrNiMoCuWN25-8-4		●									
1.4515	GX3CrNiMoCuN26-6-3		●									
1.4517	GX2CrNiMoCuN25-6-3-3		●									
1.4573	GX3CrNiMoCuN24-6-5		●									
1.4575	X1CrNiMoNb28-4-2	●					●	●				
1.4582	X4CrNiMoNb25-7	●					●	●				
1.4593	GXCrNiMoCuN24-6-2-3		●									
	Zeron 100		●									

- = geeignet
- = bedingt geeignet