

Nickel alloys											
Type / code	Alloy type	Covered electrodes					wires and rods				
		2.4653	2.4366	2.4807	2.4648	2.4620	2.4621	2.4806	2.4806	2.4831	2.4831
Filler metal		EL-NiCr 28 Mo	EL-NiCu 30 Mn	EL-NiCr 15 Fe Mn	EL-NiCr 19 Nb	EL-NiCr 16 Fe Mn	EL-NiCr 20 Mo 9 Nb	SG-NiCr 21 Mo 9 Nb	SG-NiCr 21 Mo 9 Nb	SG-NiCr 20 Nb	SG-NiCr 20 Nb
Base metal		CARBOWELD 135	CARBOWELD 190	CARBOWELD A	CARBOWELD 82 B	CARBOWELD 182	CARBOWELD 625	CARBO S-2.4806	CARBO T-2.4806	CARBO S-2.4831	CARBO T-2.4831
2.4360	(S)NiCu 30 Fe	400	●								
2.4361	LC-NiCu 30 Fe		●								
2.4365	G-NiCu 30 Nb		●								
2.4375	NiCu 30 Al	K-500	●								
2.4605	NiCr23Mo16Al	59				●				●	●
2.4816	NiCr15Fe					●				●	●
2.4618	NiCr22Mo6Cr					●				●	●
2.4619	NiCr22Mo7Cu	G-3				●				●	●
2.4630	NiCr20Ti			●	●	●	●	●	●	●	●
2.4631	NiCr20TiAl			●	●	●	●	●	●	●	●
2.4641	NiCr21Mo6Cu					●				●	●
2.4660	NiCr20CuMo					●				●	●
2.4669	NiCr15Fe7TiAl	X-750		●	●	●		●	●		
2.4816	NiCr 15 Fe	600/600H		●	●	●	●	●	●	●	●
2.4817	LC-NiCr15Fe	600L		●	●	●	●	●	●	●	●
2.4851	NiCr23Fe	601H		●	●	●	●	●	●	●	●
2.4856	NiCr22 Mo9Nb	625/625H					●			●	●
2.4858	NiCr 21 Mo	825	●				●			●	●
2.4867	NiCr 60 15			●	●	●		●	●		
2.4869	NiCr 80 20			●		●		●	●		
2.4870	NiCr 10			●		●		●	●		
2.4951	NiCr20Ti	75			●						
2.4952	NiCr20TiAl				●						

● = suitable